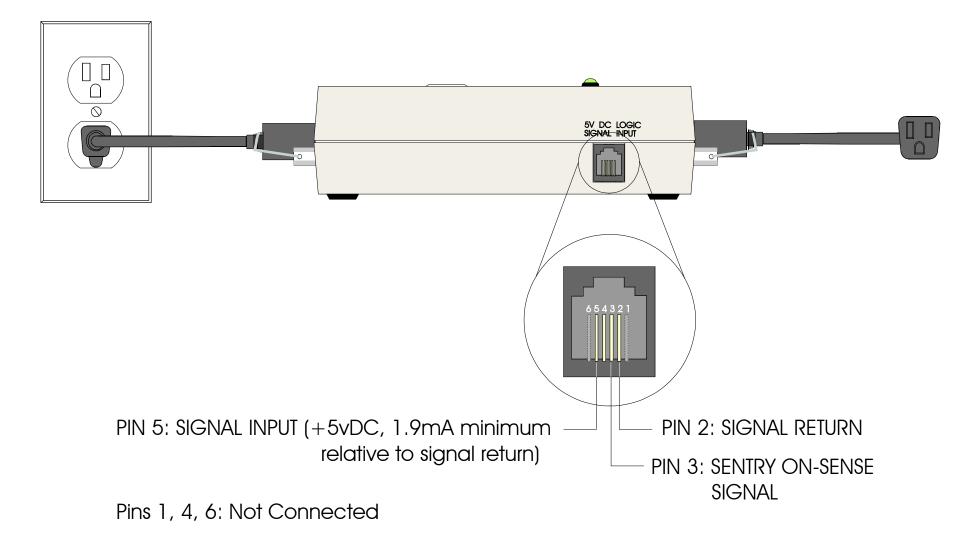
## Intelligent Power Module (IPM) Pin Descriptions



Always-On IPMs (normally-closed relays): +5vDC relative to signal return turns power off